

Desmopan 192

TPU

Covestro Deutschland AG

- Injection molding grade
- with high mechanical strength for articles subject to wear.
Application:
 - Shift lever balls
 - Roller tires
 - Coupling elements
 - Shoe heels

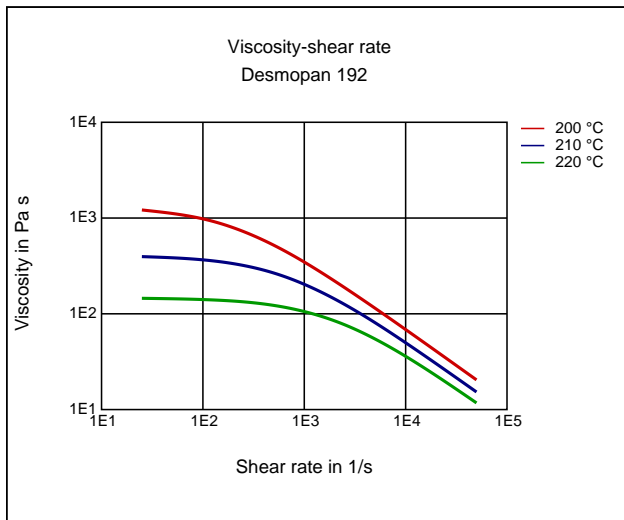
Mechanical Properties	Value	Unit	Test Standard
ISO Data			
Tensile Stress (10% Elongation)	4	MPa	ISO 527
Stress at 100% Elongation	9.5	MPa	ISO 527
Stress at 300% Elongation	17	MPa	ISO 527
Stress at Break TPE	52	MPa	ISO 527
Strain at Break TPE	>300	%	ISO 527
Compression Set under constant strain, 70 °C	40	%	ISO 815
Tear strength	85	kN/m	ISO 34-1
Abrasion resistance	32	mm ³	ISO 4649
Shore Hardness A (15s)	92	-	ISO 868
Shore Hardness D (15s)	42	-	ISO 868

Other Properties	Value	Unit	Test Standard
ISO Data			
Density	1230	kg/m ³	ISO 1183

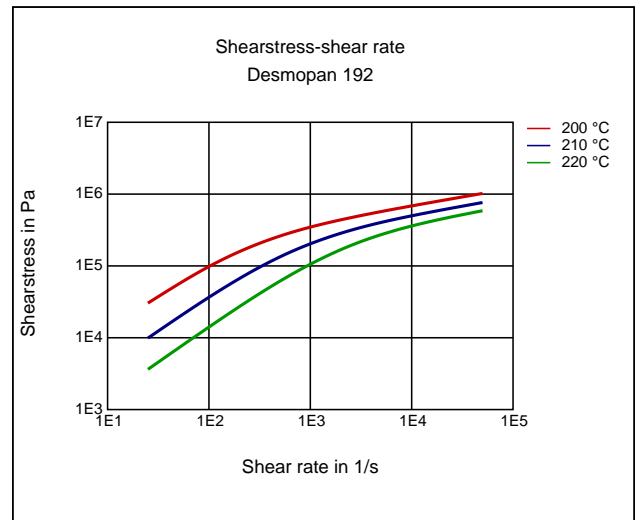
Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	≤90	°C	-
Melt temperature	210 - 225	°C	-
Mold temperature	20 - 40	°C	-

Diagrams

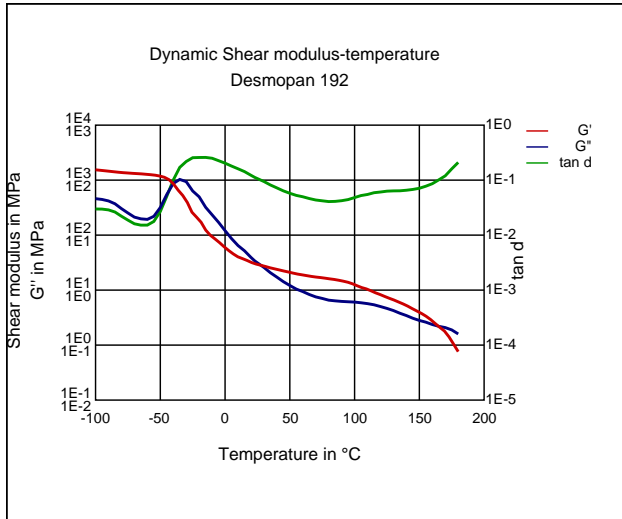
Viscosity-shear rate



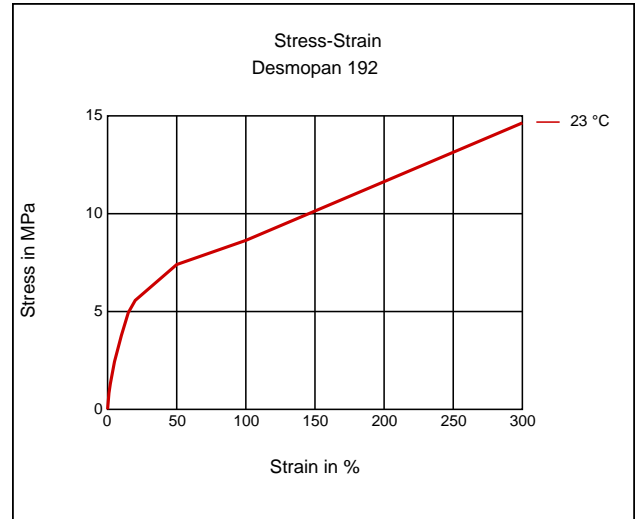
Shearstress-shear rate



Dynamic Shear modulus-temperature



Stress-Strain (TPE)



Characteristics

Processing

Injection Molding, Film Extrusion, Profile Extrusion, Sheet Extrusion, Other Extrusion

Delivery form

Pellets, Granules

Additives

Release agent

Chemical Resistance

Hydrolysis

Injection Molding

PREPROCESSING

Max. water content: 0.05 %
Max. drying temperature: 90 °C
Drying time:
Dry air dryer 1-2 h

PROCESSING

Melt temperature: 210-225 °C
Mold temperature: 20-40 °C

Disclaimer

Liability Exclusion

These guide values are measured and provided by the product manufacturer and have been determined on standardised test specimens and can be affected by pigmentation, mould design and processing conditions. M-Base has taken the guide values from the producer's original Technical Data Sheet. **ALBIS AND M-BASE ARE THEREFORE NOT RESPONSIBLE FOR THE ACCURACY OF THE GUIDE VALUES AND CANNOT GIVE ANY WARRANTY WITH REGARD TO THEIR CORRECTNESS.**

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